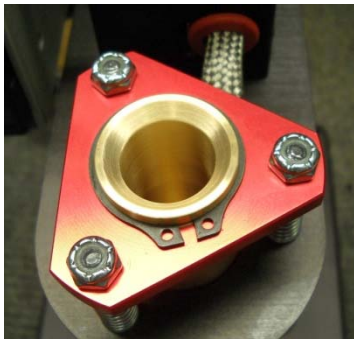


Spare Barrel Assembly for the Model 150A

The spare barrel assembly contains the main barrel plus an internal torpedo-shaped heat spreader and the nozzle. The heat spreader provides for even heat distribution throughout the melted material. The nozzle is designed to mate with a ¼" dia. Hole in the top of mold.



The barrel assembly is held in place in the Model 150A by an external snap-ring. The easiest way to remove and install the snap-ring is to use Angled External Snap-Ring Pliers

The entire barrel assembly can be swapped by (1) removing the heat shield, (2) removing the funnel, (3) loosening the band heater, then (4) removing the snap-ring. The barrel will drop down when the snap-ring is removed. Lastly, slide the barrel out of the band heater.

Reverse the steps to install the new barrel and make sure to re-tighten the band heater before replacing the heat shield!

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