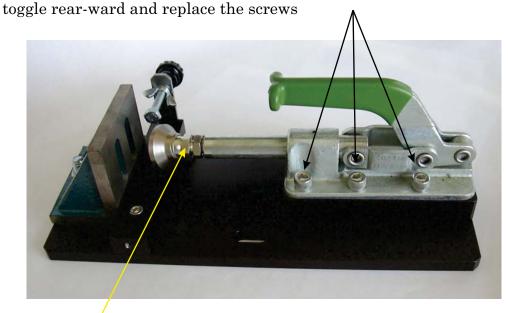
## **QUICK RELEASE TOGGLE CLAMP**

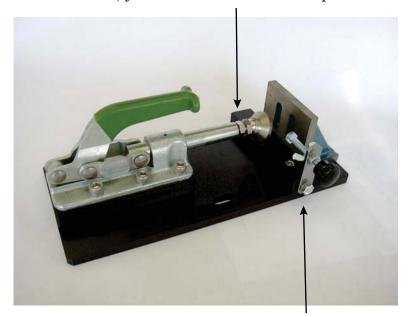
To install on the Model 150A, remove the standard vise plus the 4 bolts from the base plate. Replace 2 of the bolts in the previously empty base plate holes. The toggle clamp will fit onto those 2 bolts in their new location.

For thicker molds, remove the 6 screws on the toggle. Then re-position the



The clamping pressure can be adjusted by extending or retracting the clamp swivel.

For taller molds, you can remove the mold spacer block.





The optional mold-stop can be installed on either side.